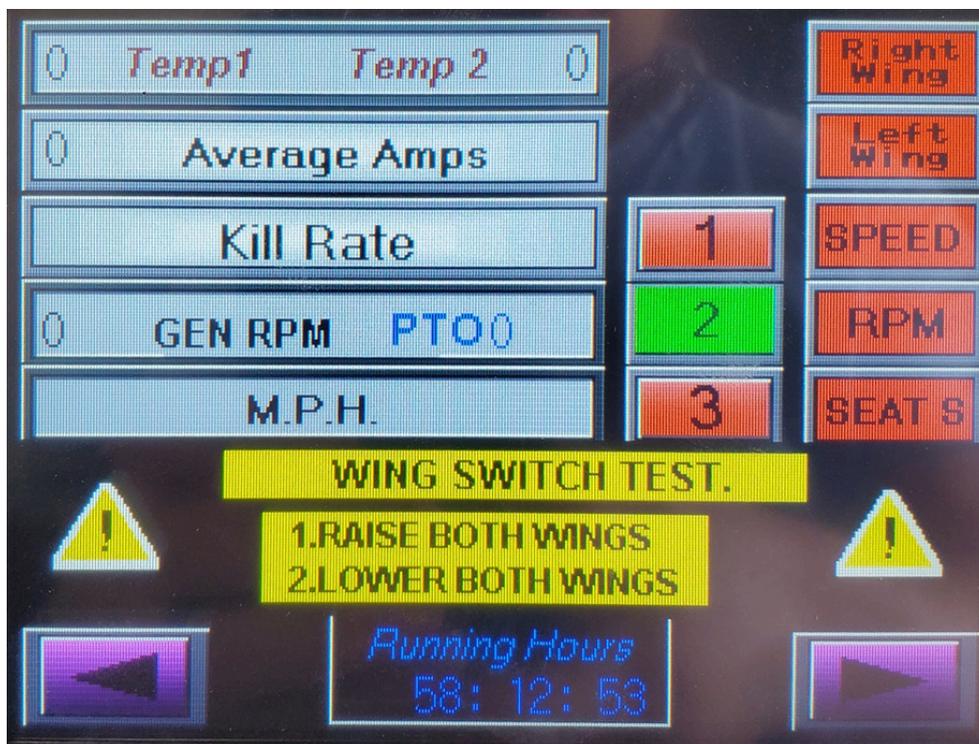
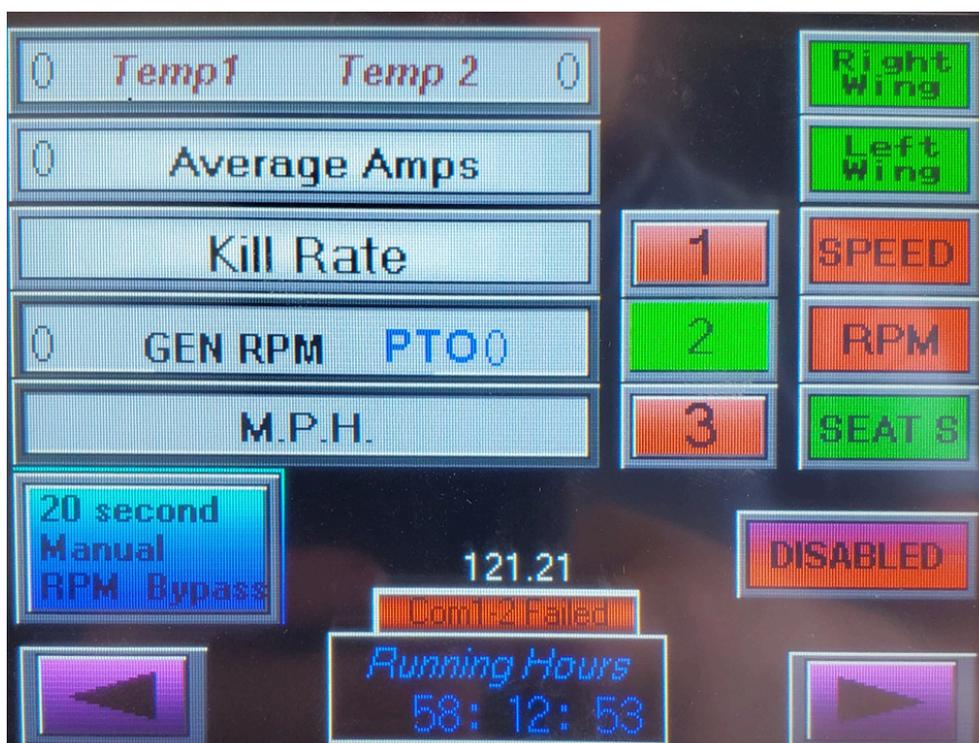


# No Generator RPM'S Flex Boom Instructions

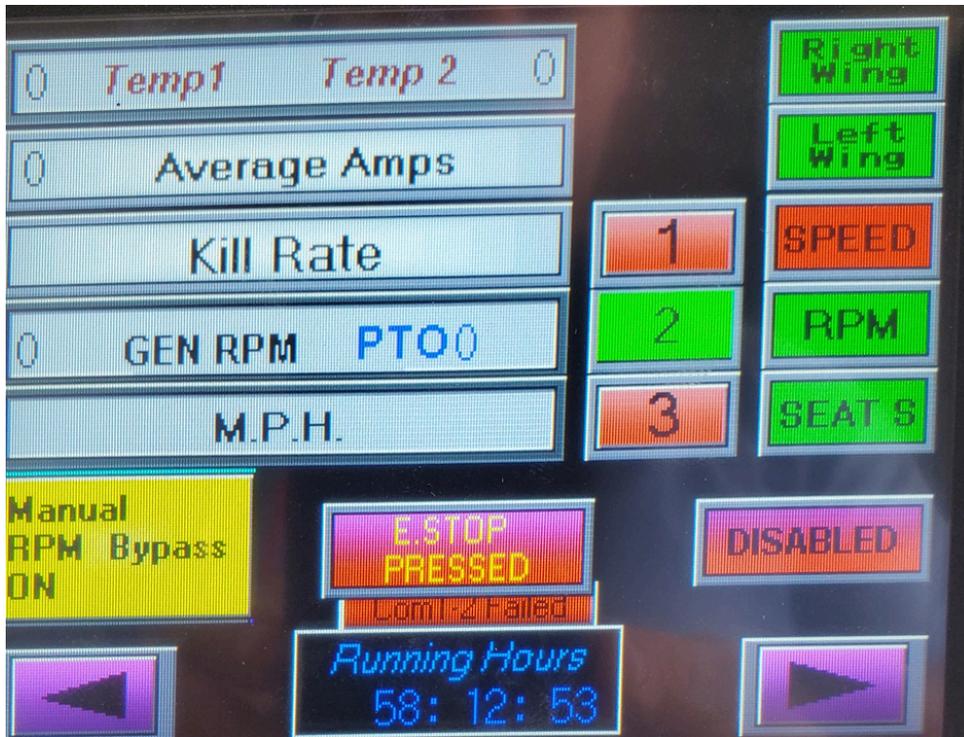
1. Wing switch test satisfied
2. Operator is seated in seat and box is GREEN for SEAT S.



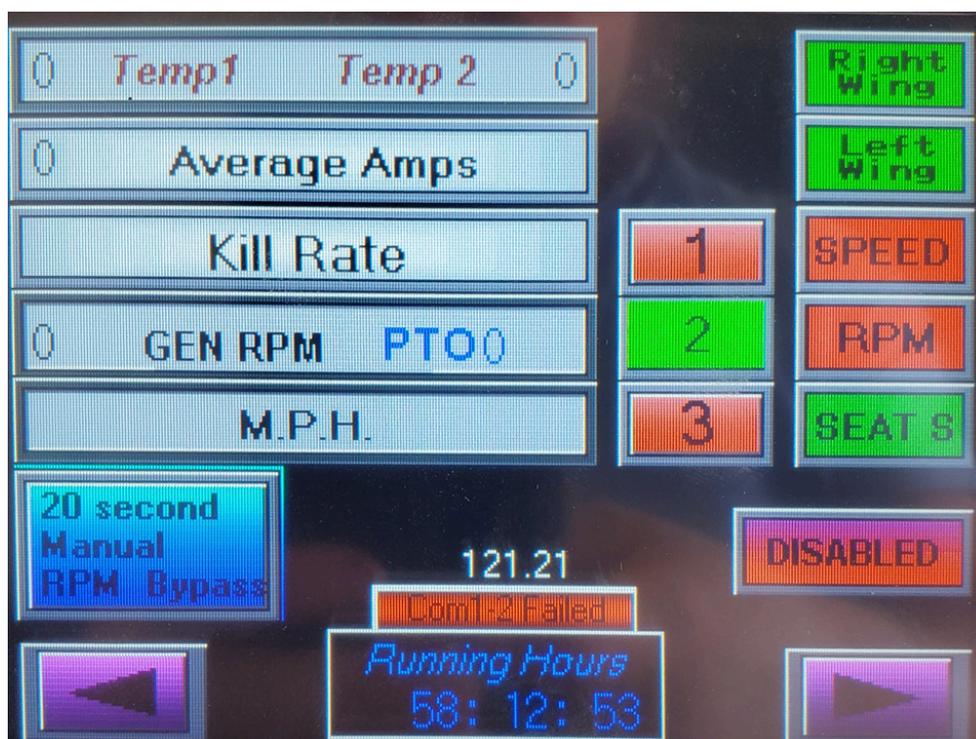
3. Wings on ground and GREEN boxes displayed for Right and Left Wings



4. PTO spinning at 1000-1100 PTO RPMs (verify with tractor engine RPM's at 2000ish)
5. E-Stop pulled OUT! Check Monitor Screen for warning saying "E-Stop pressed".
6. Press "20 second manual RPM BYPASS" (light blue box lower left corner).



6. Press "20 second manual RPM BYPASS" (light blue box lower left corner).



**Check for GREEN RPM box and verify GEN RPM shows 1650 + RPM's on the LEFT side.**

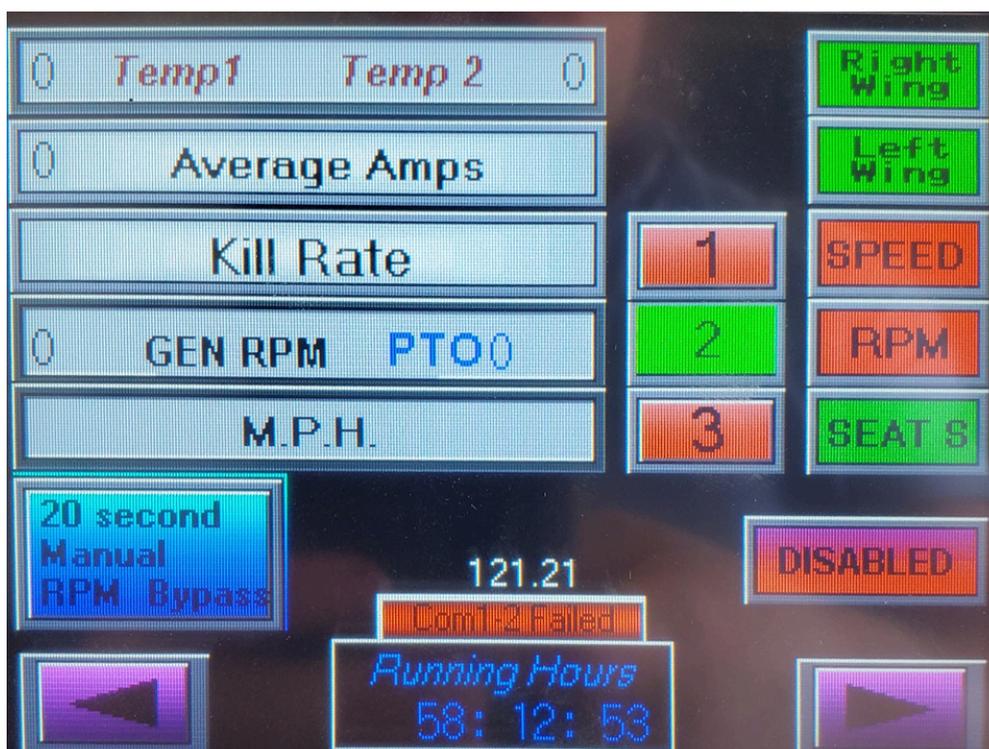
**If no GEN RPM's are displayed turn off power for 30 seconds and retry sequence.**

**WARNING!**

**Turning off power without keeping it off for a full 30 seconds will not drain the DC STEP UP TRANSFORMER CAPACITORS and will not reset the computer!**

**If no Generator RPM's Appear After the 2nd Attempt**

1. Press the bottom pink right arrow and advance to the Diagnostic Page.



2. Press the YELLOW or GREEN button in the top right corner of the screen.
3. Hold down until the monitor beeps. Numbers will appear above the IVS box.



4. Turn on tractor PTO and increase the RPM's to 1000 PTO RPM's.
5. Take a photo of the screen and text it to 660-240-8370 along with the farm name.